DESIGN | DEVELOP | MANUFACTURE

iver's Edg

vers

780.973.9155 | Cell 780.909.7072 riversedgecoversandgear@gmail.com www.riversedgegear.com



River's Edge Custom Covers & Gear is proud to be a designer and manufacturer that provides quality products and great customer service.

We have over 25 year of experience designing and manufacturing of sewn goods and have produced many new innovative products for railroad, forestry, oil and gas, mining, petrochemical, as well as health and safety.

Quality, innovation, and service remain our strength in an otherwise challenging industry, working together with you our valued customer.

We appreciate that choosing the right company to supply your sewn products is an important decision which is why we want you to know what to expect when purchasing a River's Edge Custom Covers & Gear product.

We use only the finest raw materials from trusted sources specifically chosen for the end product based on our vast experience working together with our customer in their defined work field or industry.

DESIGN | DEVELOP | MANUFACTURE





PG. 4 - 8 | F.R. VESTS

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Pumper Hose Deployment Bag, Forestry Hose Bag, Urban Interface Hose Deployment Bag Collapsible Water Bucket, Shovel Cover, Pulaski Axe Cover, Chainsaw Tool Pouch Freight Liner Bag, Law Enforcement/Firefighting Bag Heli Cargo Bag, Heli pumper Bag, Heli Chainsaw Bag 72 Hour Bag, 48 Hour Bag Backpacks Radio Chest Packs Radio Holsters, Cell Phone Holster

PG. 34 | SPECIALTY BAGS & COVERS

Boat & Equipment Covers Motorcycle Bags

PG. 35 | CUSTOM SEWING

Design • Develop • Manufacture

Custom contract sewing - need a company with years of experience to help your design or manufacture your products. We can source a solution and share our experience to bring your product to market.



We insure that all trim including webbing, elastic, zipper, Velcro, and other items on these vests are flame resistant.



FLAME RESISTANT



The F.R. Utilities Vest is perfect for the more industrious worker with the addition of more specific pockets in a generous comfortable fit. F.R. UltraSoft[®] fabric, F.R. trim and thread, 4" F.R. 3M[™]Scotchlite[™] reflective material.

MEETS CSA Z96-15 CLASS 2 LEVEL 2



STANDARD SIZES





Features: F.R. Ultrasoft® double folded edge binding for long durability, total of 10 pockets (large rear side zipper pocket, front radio/instrument pocket, cell phone/GPS pocket, 4 flat pockets, multiple pen sleeves, large double layer pleated front lower pocket, front left chest pocket with logo area), and reinforced anti spark snap area with anti spark accessory H.D. grommets.

Please call for custom orders. We provide custom embroidery, silk screening, and heat transfers for your logos or name bars.



UltraSoft®

Westex

requirements of: • NPFA 70E • CGSB 155.22 • NPFA 2112 • OSHA1910.269 • NPFA 1977 • EN 531

• ASTM F1506 • EN 470 • ASTM F1002

3M Scotchlite[™] Reflective Material







When someone is wearing a River's Edge, Class 2, CSA approved vest it is easy to tell which way that person is facing - even after dark. The straight lines mean they are facing you, the crossing lines mean the wearer is facing away from you.





Westex
UltraSoft
90Z FABRIC BY WESTEX

88% COTTON • 12% HT NYLON
Guaranteed Flame Resistant for the life of the garment.
50% more life than 100% cotton. UltraSoft® fabrics meet the requirements of:
NPFA 70E • CGSB 155.22
NPFA 2112 • OSHA1910.269
NPFA 1977 • EN 531
• ASTM F1506 • EN 470
• ASTM F1002

3M Scotchlite[™] Reflective Material





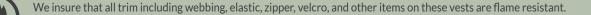
The F.R. Technician Vest is a light wearing refined vest with a compliment of pockets in a comfortable fit. F.R. UltraSoft[®] fabric, F.R. trim and thread, 2" silver or 2" yellow silver yellow, F.R. 3M[™]Scotchlite[™] reflective material.

MEETS CSA Z96-15 CLASS 1 LEVEL 2





Features: F.R. Ultrasoft[®] double folded edge binding for long durability, 2 mic clips or accessory loops, total of 8 pockets (4 flat pockets, 2 pleated large item pockets & 2 lower double layer pockets), reinforced anti spark snaps, left chest logo area, left and right side radio/instrument pocket with elastic securing straps.





FLAME RESISTANT

F.R. CRUISER VEST

The Cruiser Vest is the fully loaded leader for the worker with a large load to carry. F.R. UltraSoft[®] fabric, F.R. trim, thread, and zippers, 4" F.R. 3M[™]Scotchlite[™] reflective material.

EXCEEDS CSA Z96-15 CLASS 2 LEVEL 2





Westex UltraSoft[®]

90Z FABRIC BY WESTEX 88% COTTON • 12% HT NYLON

Guaranteed Flame Resistant for the life of the garment. 50% more life than 100% cotton. UltraSoft® fabrics meet the requirements of: • NPFA 70E • CGSB 155.22 • NPFA 2112 • OSHA1910.269 • NPFA 1977 • EN 531 • ASTM F1506 • EN 470 • ASTM F1002

3M Scotchlite[™] Reflective Material



STANDARD SIZES



Features: F.R. Ultrasoft[®] double folded edge binding for long durability, total of 15 pockets (4 inside vest pockets, 11 outside pockets), large rear side zipper map pouch, rear lunch/jacket pouch, 6 front flat pockets, large double layer pleated front lower pockets, tool and pen sleeves, reinforced anti spark snap area with anti spark accessory H.D. grommets, survey tape dispenser grommet on lower left pocket, and double layer F.R. Ultrasoft[®] fabric in all high wear areas.



When someone is wearing a River's Edge, Class 2, CSA approved vest it is easy to tell which way that person is facing - even after dark. The straight lines mean they are facing you, the crossing lines mean the wearer is facing away from you.



Westex UltraSoft[®] 90Z FABRIC BY WESTEX

88% COTTON • 12% HT NYLON **Guaranteed Flame Resistant** for the life of the garment. 50% more life than 100% cotton. UltraSoft[®] fabrics meet the requirements of: • NPFA 70E • CGSB 155.22 • NPFA 2112 • OSHA1910.269 • NPFA 1977 • EN 531 • ASTM F1506 • EN 470 • ASTM F1002

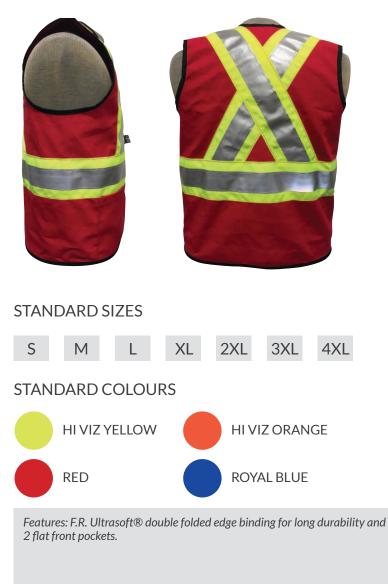




F.R. ECONOMY VEST

The F.R. Economy Vest is a simple 2 pocket vest featuring F.R. UltraSoft[®] fabric, F.R. trim and thread, 4" F.R. 3M[™]Scotchlite[™] reflective material.

MEETS CSA Z96-15 CLASS 2 LEVEL 2





RESISTANT

We insure that all trim including webbing, elastic, zipper, velcro, and other items on these vests are flame resistant.

PULLOVER STYLE

FRONT ZIPPER STYLE

F.R. HOODIE

Manufactured using tested and proven Westex UltraSoft[®].

11 oz, blended fleece, 88% cotton, 12% nylon

A very well designed pattern makes our hoodies stand out from the rest with a comfortable fit, made right here in Alberta.

We took customer feed back and redesigned the hood seam so that we do not have that irritating seam in the hood that causes that uncomfortable fit against your forehead when you are wearing a hard hat over the hood.

We choose a open end finish on both the arms and waist for a more practical fit and finish.

STANDARD SIZES



Available in both a pullover style and a front F.R. zipper style.

We can can also manufacture them with your choice of 2" or 4" yellow silver yellow $3M^{TM}$ ScotchliteTM reflective material. Comes with your company logos.

Westex

UltraSoft[®] 90Z FABRIC BY WESTEX

88% COTTON • 12% HT NYLON

Guaranteed Flame Resistant for the life of the garment.

50% more life than 100% cotton.

UltraSoft[®] fabrics meet the

requirements of:

• NPFA 70E • CGSB 155.22 • NPFA 2112 • OSHA1910.269

• NPFA 1977 • EN 531

• ASTM F1506 • EN 470 • ASTM F1002

3M Scotchlite[™]

Reflective Material

Davey | TEXTILE SOLUTIONS INC.

> 3M Scotchlite[™] Reflective Material









3M Scotchlite[™] Reflective Material



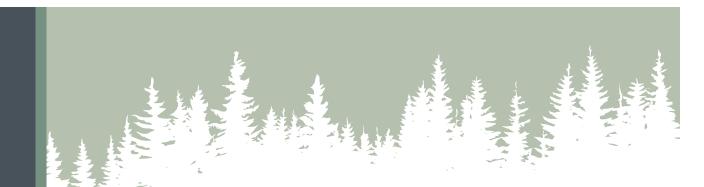
The Executive Field Vest is an upscale vest with a slightly different layout than the traditional survey vest made from 10 oz treated cotton. Reflective pattern has a space on left chest for company cresting.

MEETS CSA Z96-15 CLASS 1 LEVEL 2



Features: 2" 3M[™]Scotchlite[™] reflective material, large style front radio/ instrument pocket, 10 accessory pockets, large rear zippered side pocket, front hand warmer pockets, front flapped pockets, left and right mic loops, and H.D. accessory grommets with reinforced snaps.





SURVEYOR VEST

The Surveyor Vest is a good alternative to the heavier cotton cruiser vest. Still loaded with pockets and has a mesh back for a cooler, lighter fit.

MEETS CSA Z96-15 CLASS 1 LEVEL 2





Control Scotchlite™ Reflective Material Davey Textile Solutions Inc. Autorized Diatributor of Scotchlite™ Reflective Material



STANDARD SIZES

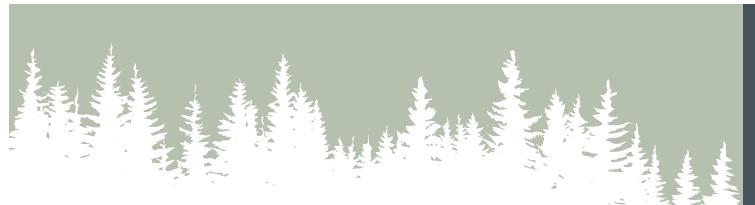
RED



ROYAL BLUE

Features: made with 10 oz treated cotton, vest back made with cool wearing polyester mesh (which allows for cooling in hotter weather), total of 12 pockets (same pocket layout as the full cruiser without the 2 rear pockets), reinforced snaps and grommets, and 4" 3M[™]Scotchlite[™] reflective material.







CRUISER VEST

The cotton Cruiser Vest was designed to work for the demanding office/field worker.

MEETS CSA Z96-15 CLASS 1 LEVEL 2 EXCEEDS CSA Z96-15 CLASS 2 LEVEL 2 IF ORDERED IN HI VIZ COLOURS





Features 10 oz treated cotton for comfort and durability, total of 15 pockets (4 inside flat pockets, large rear side zippered map pouch, rear lunch/ jacket pocket, 6 front flat pockets, large double layer pleated front pockets, cellphone/ GPS pocket, tool and pen sleeves, reinforced snap with H.D. grommets, survey tape dispenser grommet on lower left pocket, and 4" 3M[™]Scotchlite[™] reflective material.

Please call for custom orders. We provide custom embroidery, silk screening, and heat transfers for your logos or name bars.



3M Scotchlite^{**}

Davey | TEXTILE Solutions INC. Authorized Diaributor of Scotchlite Reflective Material





5 POINT TEAR AWAY VEST

The 5 Point Tear Away Vest is designed for use in work areas such as traffic, railroad, or other hi vehicle movement areas a tear away vest is required. This vest separates using Velcro in all 5 contact areas when snagged on equipment or moving objects to prevent injury to the person wearing the vest.

MEETS CSA Z96-15 CLASS 2 LEVEL 2





3M Scotchlite[™] Reflective Material

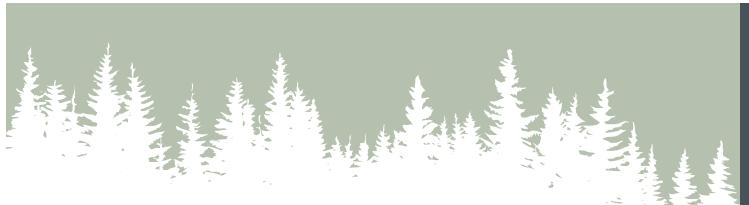


STANDARD SIZES



Features: Made from 10 oz treated cotton with 4" 3M™ Scotchlite™ reflective material, 2 outside front flat flapped pockets and 2 upper radio/cell phone velcro closure pockets. Inside vest has the typical 2 pockets each side configuration on both sides of the vest. Rear lunch/jacket pocket with zippered side map or gear pocket. Anti spark accessory grommets on front lower pockets.







The Contractor Vest is a great supervisor vest, made from light weight, cool to wear polyester in the hi viz yellow and hi viz orange.

MEETS CSA Z96-15 CLASS 2 LEVEL 2 (with this reflective pattern using 3M brand reflective) Can also be made in a polyester mesh for an even cooler to wear version.



Features: a nice simpler layout of pockets, 2 flat front pockets with safety flaps, 2 lower bellowed pockets for bigger items, a secure front left chest pocket, and a special very secure radio pocket. 2 inside flat pockets and a rear side zippered map or drawing pockets. Made from durable polyester fabric and 3M[™]Scotchlite[™] reflective material.

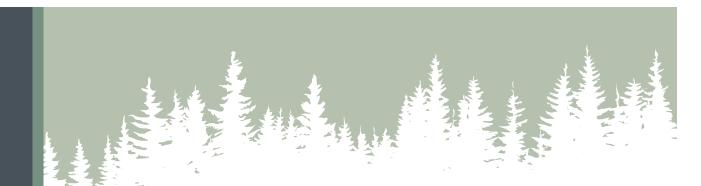
Please call for custom orders. We provide custom embroidery, silk screening, and heat transfers for your logos or name bars.



3M Scotchlite[™] Reflective Material







WORKER BEE VEST

The Worker Bee Vest is a quality made economy cotton or polyester vest for those that don't need a lot of pockets.

MEETS CSA Z96-15 CLASS 2 LEVEL 2 IF ORDERED IN HI VIZ COLOURS



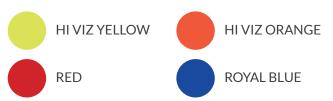


3M Scotchlite[™] Reflective Material



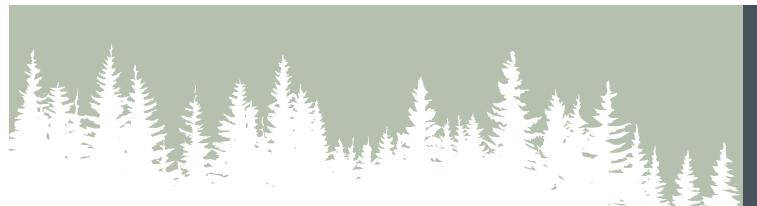
STANDARD SIZES





Features: 4" 3M[™]Scotchlite[™] reflective material in full CSA pattern and heavy duty reinforced snap area can be made in 10 oz treated cotton or a cooler wearing polyester.





3M Scotchlite[™] Reflective Material



TRAFFIC VEST

The Traffic Vest is an Alberta made traffic vest simple in design but well made using 100% polyester in a light and cool fit.





Features: two front flat pockets with flaps and one upper radio/instrument pocket, and mic clip loop. Rear of vest can be made with identifier patches, 3M™Scotchlite™ reflective material throughout. Double edge folded binding for durability and Velcro front closure for quick on and off.





CORDURA HARNESS VEST

The Cordura Harness Vest is the first vest developed with a low weight tri foam fully ergonomically adjustable internal harness system. Designed and manufactured with heavy duty usage and carrying capacity.

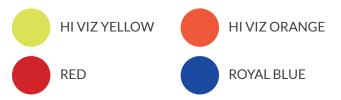
MEETS CSA Z96-15 CLASS 1 LEVEL 2



STANDARD SIZES



STANDARD COLOURS



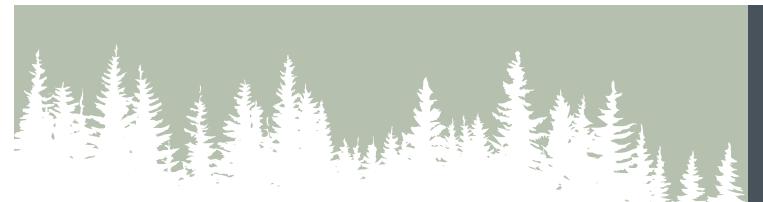
Features: Superior design to carry maximum loads with minimal fatigue, fully user adjustable waist belt and shoulder strap system, outside pockets for pens/ pencils, rulers ,note books you name it this vest can carry it. Rear lunch/ jacket pocket, side zippered reinforced large rear pocket, 4 special inside pockets. Special heavy duty front radio or instrument pocket, non magnetic snaps and grommets through out, field proven top performing 2" yellow reflective, and flagging tape dispenser pockets. Made with DuPont 1000 denier Cordura.

Please call for custom orders. We provide custom embroidery, silk screening, and heat transfers for your logos or name bars.

3M Scotchlite[™] Reflective Material









3M Scotchlite[™] Reflective Material



CORDURA FORESTRY CRUISER VEST

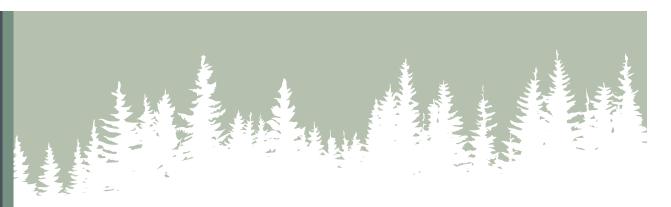
The Cordura Forestry Cruiser Vest is designed to meet the needs of a timber cruising professional or anyone who needs a rugged multi pocket vest. Cordura fabric is the standard but can be made in 10 oz treated cotton as well.

MEETS CSA Z96-15 CLASS 1 LEVEL 2



Features: Single entry zippered back pouch with double reinforced bottom for long lasting durability, expandable Velcro closures "lunch pouch" for extra carrying capacity, outside pockets for pens/pencils, ruler, notebook, flagging tape, cell phone/GPS or radio. Large double inside pockets with Velcro closures, angled accessory pockets, and non magnetic brass reinforced snaps and grommets through out the vest. Top performance field proven 2" yellow reflective.





EMERGENCY RESPONSE VEST

The Emergency Response Vest is for the professional responding to accidents or situations where an authoritative vest is required.

3M REFLECTIVE ASSURES THIS VESTS MEETS CSA Z96-15 CLASS 2 LEVEL 2.





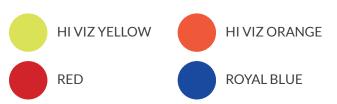
3M Scotchlite[™] Reflective Material



Please call for any custom configuration that you may require to make this a better vest for your work situation as we have made numerous configurations for different professionals.

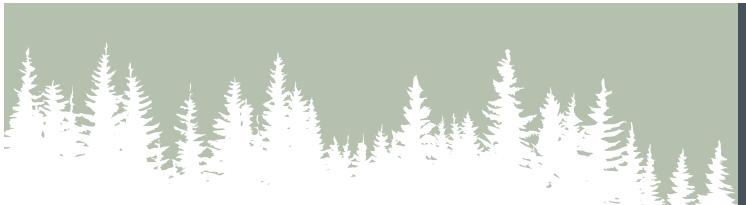
STANDARD SIZES





Features: This vest is 4 way tear away as well so the user can not get snagged on equipment or vehicles as is often required in certain situations. Front zippered closure for quick on and off performance. All pockets have heavy duty Velcro flapped pockets to keep items secure. I.D. window on front left chest, 2 inside secure pockets, side 1" ladder lock quick adjustments, and shoulder velcro to accommodate changes to undergarment layering. Large rear area for logos or identifications.







3M Scotchlite[™] Reflective Material



SUPERVISOR VEST

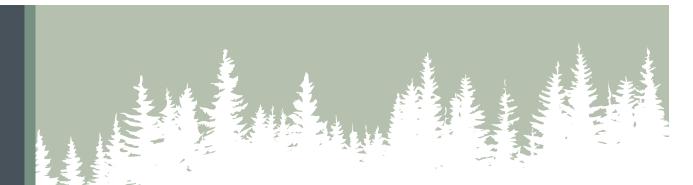
This Supervisor Vest will work for leaders in fire, rescue, accident or response situations that require the person to stand out from the rest and is design for specific items to be carried. A durable polyester fabric is used in the construction of this vest.



Features: Front flat clipboard pocket, lower left side radio pocket, front left chest pen and accessory pockets, radio mic clips both sides. Front window for identifying position, large rear side access pocket. Sides of vest are adjustable for individual sizing.

Special configurations available just give us a call.

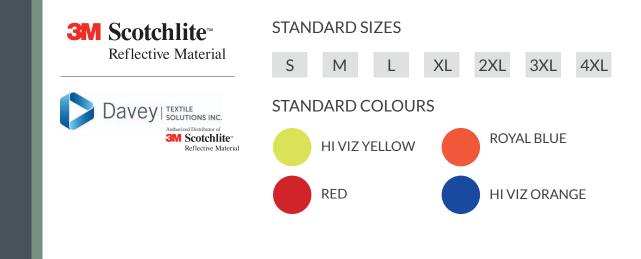




RAILROAD REMOTE CONTROL VEST

The Railroad Remote Control Vest features an adaptable ergonomic design that is lightweight for operator comfort. It is fully adjustable and available in multiple sizes. Features a multi position 4-point attachment and is fully tear-away.











HUNTING VEST

This vest was designed by a hunter for hunting and it is perfect for field or stand hunting.

Extensive field testing and consulting with hunters worked out the issues with bulky back packs and fanny packs. This vest will be your go to item to carry all the gear that you should be carrying when you go a field.

Available in most camo patterns in trade mark USA manufactured cordura.

Features: Durable DuPont Cordura outer shell with 10 oz black fleece interior.

Unique on the fly side adjustment straps for adjusting to different thicknesses of clothing.

One size fits most, call for custom "large" size.

Front zipper closure, separate radio and GPS pocket on top front of vest.

2 lower pleated safety flap front pockets for quick access items such as flash lights, game calls, knives, and safety items.

Rear of vest has a built in expandable backpack with a multitude of individual compartments to organize everything you carry to go a field such as batteries, light, ropes, saws, emergency kits, fire starter, hunting tags, food and water for the day-you name it.

Accessory loops on shoulders and rear of pack for tying on gadgets and gear.

The front of the vest also has a built in binocular harness system to keep you binoculars up front and handy and brings them tight to the body in away that you almost forget your carrying them. Grab your binoculars up for viewing fast, easy safe and secure.

Excellent for archery and rifle hunting, all you need is this vest and your weapon of choice to hit the forest and be fully equipped ready for what ever the hunt brings your way.

(Optional binocular covers available for this system, protects and keeps rain, dirt from viewing lenses made from matching camo patterns c/w flip top viewing hood)











EAR BAGS

Our gear bags are specifically designed for function and durability, They are resilient to ultraviolet rays, oil, mildew, and temperatures down to -40°C. These bags will last a lifetime and can be used for just about any purpose. Our bags feature heavy duty construction and come in a variety of colours.

For large quantity orders, our bags can be customized to your specifications.



EXTREME DUFFEL BAG

The Extreme Duffel is the best duffel line-up on the planet! Made with "super tuff" 18 oz woven polyester scrim coated with PVC. This fabric sets the standard, ultraviolet resistant, oil wipes away clean, mildew and rot resistant, and withstands -40°C.

Features: seat belt webbing throughout, #10 self repairing waterproof zippers, internal and external zippered accessory pockets, compression straps, nickel plated metal hardware, unique weight distributing shoulder strap design, and end grab handles.

STANDARD SIZES

STANDARD BAG COLOURS

- Medium (47 liters)
- 21" L x 13" H x 10" W

Getaway Duffel • Large (69 liters)

• 25" L x 16" H x 13" W

Trek King Duffel • X-Large (85 liters) • 28" L x 18" H x 13" W

2X-Large (128 liters)
36" L x 18" H x 14" W



and Trek King Duffels have a backpack option.





Accessories not included.

EXTREME WEEKENDER BAG

STANDARD SIZE

Extreme Weekender • 20" L x 12" H x 10" W

The Extreme Weekender Bag is perfect for a 2-3 day trip or simply going to the gym. Made with 18 oz woven polyester scrim coated with PVC.

Features: nickel plated hardware throughout, thick strap for comfortable carrying, large main interior compartment, outer pocket design is for racket storage, opposite outer pocket can be used for personal items (includes shower bag, separate shoe or wet clothing compartment on end of bag, securities pocket for keys, ID, wallet, and change. Meets carry on luggage specifications.







EXTREME 3 COMPARTMENT BAG

The Extreme 3 Compartment bag has 3 completely separate compartments. Great for sport and work gear. Made with 18 oz woven polyester scrim coated with PVC.

Features: large side compartments with pleated zippered end pockets, large top "U" zipper opening with pleated accessory pocket, seatbelt webbing for straps and handles, padded shoulder strap, reinforced end grab handles, and waterproof zippers. Screen printing available.



EXTREME BRIEFCASE

The Extreme Briefcase is excellent for short business trips or as a laptop carrying case. Made with 18 oz woven polyester scrim coated with PVC. Accessories not included.

STANDARD SIZE Extreme Briefcase • 16" L x 12" H x 3" W

Features: large main compartment that fits most standard size laptops, large folder compartment, zippered compartment at back side, pen, tool and miscellaneous pockets, nickel plated hardware throughout, seatbelt webbing for straps, reinforced top grab rubber handles, and waterproof zippers.



EXTREME RIG BAG

The Extreme Rig Bag is a twocompartment bag that is ideal for separating items such as boots and clothing. Made with 18 oz woven polyester scrim coated with PVC.

G STANDARD SIZE

Extreme Rig Bag • 20" L x 17" H x 14" W Upper Compartment 20" L x 10" H x 14" W Lower Compartment 20" L x 7" H x 14" W

Features: bottom compartment that is entirely separate from the top compartment, reinforced end grab handles, seatbelt webbing on handles and strap, nickel plated hardware throughout, I.D. window located on one end, and waterproof zippers.





HEAVY DUTY DUFFEL BAG

The Heavy Duty Duffel is extremely tough and gets the job done. Made with 18 oz woven polyester scrim coated with PVC.

Features: heavy duty webbing used throughout, reinforced end grab handles, #10 self repairing zippers, integrated quick release compression straps, and I.D. window. Shoulder strap not included. Custom logos available.

STANDARD SIZES

X-Large Duffel • 34" L x 15" H x 15" W

2X-Large Duffel • 36" L x 17" H x 15" W



STANDARD SIZE Super Gear Backpack • 34" L x 15" H x 14" W

SUPER GEAR BACKPACK

The Super Gear Backpack has proven itself as the standard for field bags. Hideaway backpack straps make carrying easy. Made with 1200 denier polyester.

Features: hideaway laser cut and contoured shoulder straps, H.D. rubber end handles, heavy duty webbing throughout, convenient accessory side pockets, I.D. window, storm flaps over all zippers, nickel plated hardware throughout, and compression straps. Custom logos available.





PERSONAL GEAR BAG

This economical bag can be made in a size to fit your requirements. 3 standard sizes have become a popular gear bag for larger crews for industrial and recreational uses. Very popular for hockey and sport teams.

Features: heavy duty nylon webbing, nylon grab handles, I.D. window, #10 self repairing zippers, and quick release compression straps.



FANNY PACK

We manufacture all kinds of fanny packs for different applications such as medical, law enforcement, ski patrol, fire fighting, and recreation.

Features: we use 1000 denier cordura, pack nylon, cotton, PVC vinyls and F.R. fabrics, nylon webbing, seat belt webbing and polyester webbing specific for the required application to give you a far superior end product.

Please call and we can design to your specifications. Comes with logos and or I.D. requirements.



PUMPER HOSE DEPLOYMENT BAG

The Pumper Hose Deployment Bag is designed for quick, hassle free deployment of the hose. Made with 18 oz woven polyester scrim coated with PVC.

- Carries 5 lengths of 100' pre-coupled 1.5" hose
- Hose dispenses so that it lays flat for easy pressure-up of the hose
- Open the hose port flap, put on the pack and walk out the hose
- Ergonomically designed laser cut foam shoulder straps
- Reinforced bottom

FORESTRY HOSE BAG

Hose storage and deployment backpack. Designed to carry either boxed fire hoses or loose fire hoses. Built to strict OMNR Forestry specifications, a proven design.

- Heavy duty nylon webbing, double and triple reinforced stress areas
- Base material doubled on bottom and heavy duty shoulder straps
- Sized to fit specified hose boxes platform
- American made DuPont 1000 denier cordura



URBAN INTERFACE HOSE DEPLOYMENT BAG

The Urban Interface Hose Deployment Bag is a smaller version of the Pumper Hose bag. It has a large accessory compartment and side pockets for a foam tube and hose strangler. Made with 18 oz woven polyester scrim coated with PVC.

- Holds 4 lengths of pre-coupled hose for walk-out deployments
- Can be used in conjunction with our Urban Interface Kit to create a WUI attack system

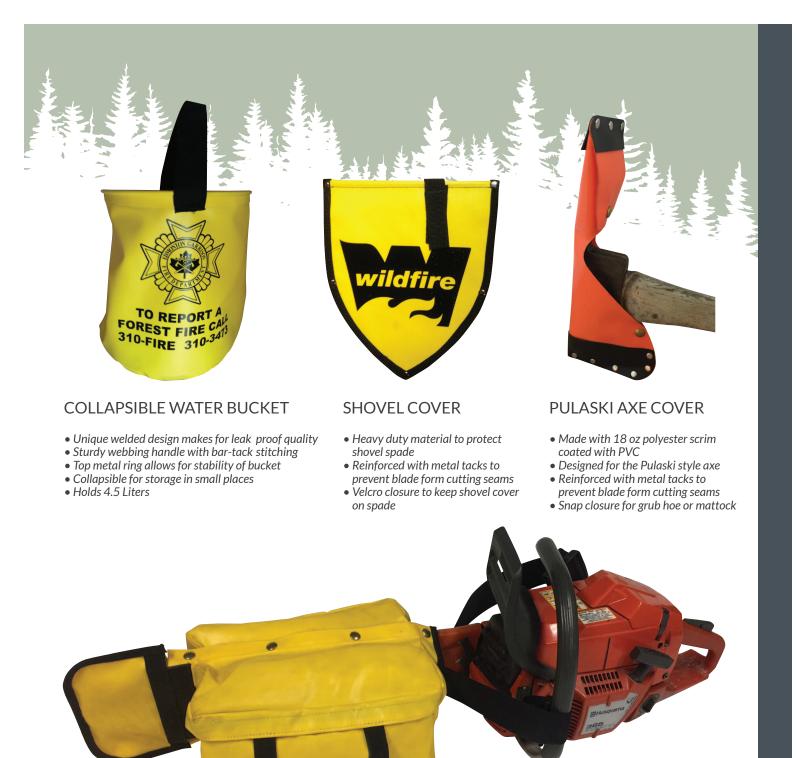


Hose and accessories not included.



PROUDLY CANADIAN MADE





Chainsaw not included.

CHAINSAW TOOL POUCH

The Chainsaw Tool Pouch is essential for safe and clean storage of your chainsaw and accessories. Made with 8 oz woven polyester scrim coated with PVC.

- Reinforced stress areas
- Protects chainsaw belt, allows for safe transport
- Carries all your chainsaw accessories in the side pouch
- Two separate pouches, one on each side of blade
- Easy on/off snap attachment to unit

- Keeps blade sharp and prevent damage
- Velcro closure on pouch
- Adjustable strap to secure pouch onto chainsaw blade
- Binding at tip pf blade for extra protection
- Custom logos available





FREIGHT LINER BAG

The Freight Liner Bag is the bag you need when you haul a ton of gear. A massive bag that's sure to need 2 big guys to haul it.

- This is a large bag so everything is made heavy duty including 6 rubber grab handles situated around reinforced perimeter strap to make sure you can drag, carry or push this gear bag
- Large clam shell top opening to get large items into the bag c/w heavy duty self repairing zippers and pulls.
- Long lasting 18 oz PVC coated polyester make this a heavy hauler



Freight Liner Bag

• 60" L x 24" H x 24" W

STANDARD COLOURS



Call for custom sizing to fit your specific equipment.



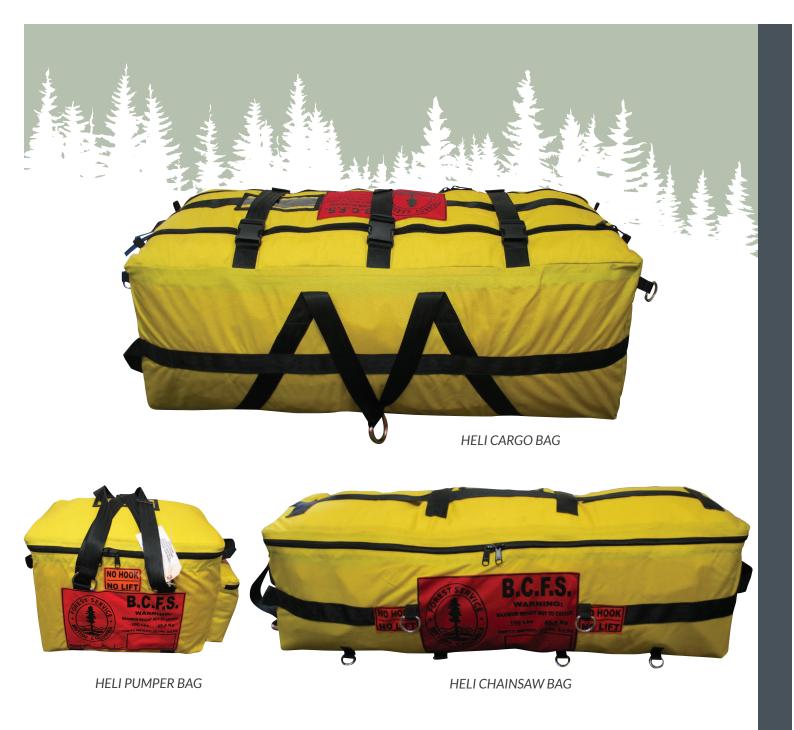
Law Enforcement/Firefighting Bag Main Body • 24" L x 19" H x 19" W End Pockets • 15" L x 6" H x 15" W

LAW ENFORCEMENT/FIREFIGHTING BAG

This bag is a heavy duty law enforcement and firefighting personal favourite. It is available in full black as well. We worked with people in the field to design this super tough bag.

- Large clam shell top opening with H.D. self repairing #10 zippers
- End pockets have full perimeter zippers for easy removal of boots or gear
- Heavy duty carrying handles and shoulder straps and a double layer of fabric on the bottom of bag for outstanding wear performance
- Long lasting 18 oz PVC coated polyester for proven durability





HELI CARGO BAG, HELI PUMPER BAG & HELI CHAINSAW BAG

These 3 bags are built to BC forestry specifications using American made DuPont Cordura, YKK zippers, nylon webbing, rated seat belt webbing and metal hardware. Removable internal liner made from 28 oz PVC coated polyester.

Rivers Edge (formerly "What On Earth Wildland Gear") earned a excellent reputation at designing and manufacturing specific gear bags and won numerous Government tenders over the years supplying Alberta, British Columbia, Saskatchewan and others with these very specific products. This proved to be very educational for our team to develop long lasting performance proven bags and gear for demanding industries. Do you require a specific design that you would like to develop or need a Canadian manufacturer of your sewn product? We have over 25 years experience in the textiles industry and can claim numerous developments of gear bags, safety vests and carrying solutions, still being used today by professionals in numerous industries. Please call us for inquiries.



48 HOUR BAG/FIREFIGHTER KIT BAG

Firefighters use this bag for more of their personal gear as it has numerous outside pockets for smaller items. 2 main large interior compartments and I.D. tag for identification.

- MFG using American DuPont 1000 denier Cordura a proven military and high wear fabric
- Webbing shoulder straps and side carrying handle
- 1" side and bottom compression straps to compress and secure items

48 Hour Bag •15" L x 22" H x 10" W



This bag has been very popular for firefighting personnel. It has been dubbed the "72 hour pack" as well as the Super Gear Backpack in the Wildland Fighting field because it can be loaded up with gear then carried as a backpack which is great for crews loading in trucks and or planes for their shifts on duty.

- The shoulder straps fold away in a bottom compartment for convenience and safety during flights
- A heavy duty 1200 denier polyester fabric insure long wear and tear
- Personal ID tag, 3" H.D. webbing, all nickel metal hardware and storm flaps over heavy duty self repairing #10 zippers
- Expandable side pouches for smaller quick access items

72 Hour Bag • 34" L x 15" H x 14" W







CANADIAN SKI PATROL

SYNCRUDE

BACKPACKS

We have extensive knowledge manufacturing backpacks for specialty applications where offshore bags just don't work.

We originally designed a fanny pack for the Canadian Ski Patrol which has been used for years and when we were asked to design a backpack for them we came up with a specific design with the help of their input and requirements. This is our second season providing them with a durable custom "Made in Canada" backpack.

Many of our forestry, search & rescue, and firefighter backpacks are still in service today.

Call us today and we can use our years of experience to build you that perfect backpack or gear bag.











FRONT BIB STYLE RADIO CHEST PACK

This is our dual radio chest pack for those requiring dual radios such as team leaders and rescue personnel.

- Zippered mesh pouch, water bottle and accessory pouch
- $3M^{\text{TM}}$ ScotchliteTM reflective material
- Made from 420 denier pack cloth

DELUXE RADIO CHEST PACK

This is a very popular model for us, comfortable and highly visual. Great for yard workers or any one that needs to carry a little more than just a radio.

- Manufactured from our proprietary tri laminate foam which is very light weight and padded
- Expandable radio compartment fits most radios, large covered note book or accessory pouch
- Hi viz yellow reflective for day and night visibility, mix clip straps and full adjustable harness

TEAR AWAY RADIO CHEST PACK

Railroad personnel or workers near moving traffic require tear away in the event of a hang up. We designed this with the railroad personnel and all attachments tear away under a sudden pull keeping your workers safe.

- Made from bright orange nylon fabric, top zippered pocket for documents, pen slots, fully adjustable radio attachment fits all radios
- Hi viz yellow reflective

HI VIZ RADIO CHEST PACK

This is a new model that fits the newer smaller radios and addresses the need for more hi viz ability using 2" yellow silver yellow 3M[™]Scotchlite[™] reflective material.

- Radio pouch fits smaller radios secure with the antenna loop and a secure snap system
- Even upside down the radio can not fall out
- Still has the 4 corner tear away system for worker safety, top zippered pouch and a pen slot
- Bright orange 420 denier pack nylon fabric







FORESTRY RADIO CHEST PACK

This radio chest pack has a velcro on pouch for an additional battery for going into the field. A simpler 1" webbing harness with side release buckles

- Made from 420 denier pack nylon the readily attachment can be modified to fit old and new radios with an antenna loop so you can never loose your radio
- Multiple pen pockets and side entry zippered pocket
- Adjustable harness for a personal fit



RADIO HOLSTERS

This belt style radio holster fits most radios securely and can be added to packs or belts.

- Fully adjustable velcro secures radio
- Comes with a radio antenna loop
- 2" high viz reflective
- Plastic main frame for support and durability
- Adjustable velcro security strap keeps radios safe



SMART PHONE HOLSTER

Working in the field and need a safe secure holster for your phone, this unique design secures your favourite smart phone securely on the side of your chest out of the way but easily assessable.

- Unique elastic harness with plastic pant clips secures easily and is fully adjustable to customize to your fit
- Fits all sizes of phones, back zippered compartment and accessory sleeve
- Never lose or misplace your phone again, great for field working applications when you need to know where your phone is





BOAT & EQUIPMENT COVERS

Designing and fabricating custom covers for boats and industrial equipment becomes a natural progression after years of sewing custom products for a wide range of customers. Big or small we can cover them all.

MOTORCYCLE BAGS

As a premiere bag designer and manufacturer it's an easy move to custom motorcycle bags. These are a few made specific for the BMW 1200 GSA. Water resistant fabric and zippers throughout and easy attachment straps.





Why travel like this when you can stream line with custom made bags specific to your bike and needs. Complete bag system, safely, securely, greatly expands your cargo carrying capacity.



Front large capacity paneer bags.



Rear carry all duffel, large clam shell opening, water resistant zippers, heavy duty grab handles, quick release webbing attachment straps and lash tabs.



Rear seat replacement tool gear bag. Left and right lower saddle bags.





CUSTOM SEWING

There are hundreds of products that we have developed and manufactured over the years that are not shown in this publication that are still being manufactured by Rivers Edge today. This publication is to inform and highlight some of our premier products and to give an overview of what we can do for you.

Does your company manufacture an item that needs to be in a custom made padded, reinforced bag then look no further. We have been making specialized foam bags and cases for electronic equipment, measuring equipment, instruments, tools, field kits, forestry, railroad and the oil & gas sectors for many years. This experience developing these items has given us the ability to stand out when it comes to unique applications and solutions.

Do you have a product you want to bring to market but don't want to have it made overseas? Again look no further. The experience we have acquired over the years can only come from bringing talented workers and the latest technologies and materials to your end product to provide solutions that work.

Custom contract sewing - need a company with years of experience to help your design or manufacture your products. We can source a solution and share our experience to bring your product to market.





DESIGN | DEVELOP | MANUFACTURE

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